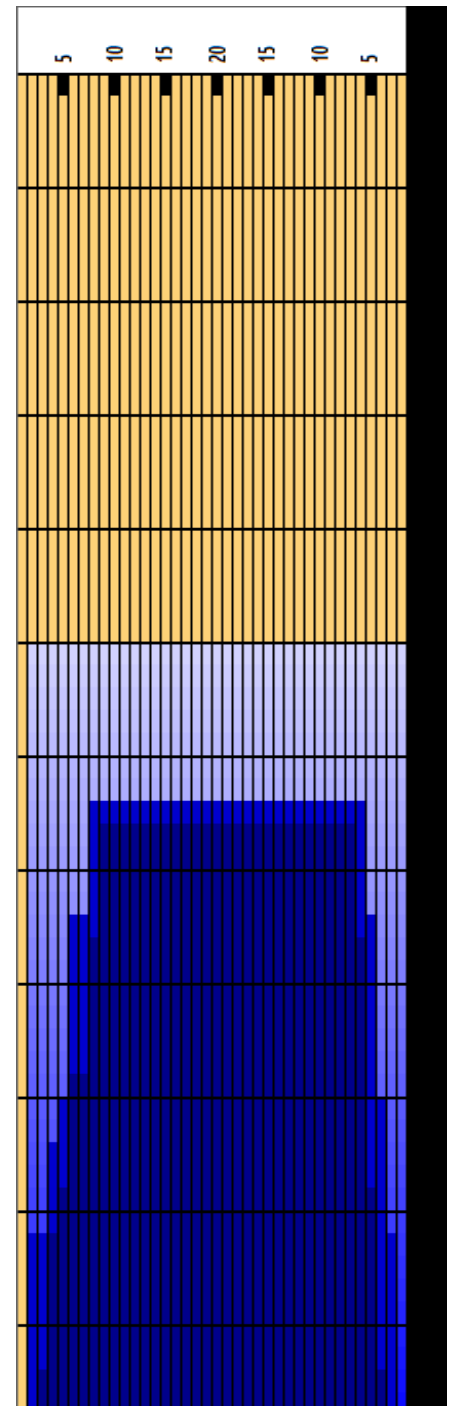


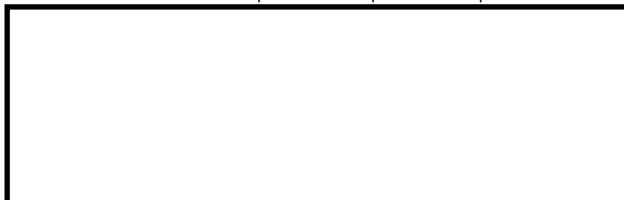
Oil Pattern Distance	35	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	19.65 mL	Reverse Oil Total	13.9 mL	Volume Oil Total	33.55 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	A	37	0.0	0.0	0.0	1850
2	3L	4R	2	14	3	A	68	0.0	3.9	3.9	3400
3	4L	5R	2	18	3	A	64	3.9	9.0	5.1	3200
4	5L	5R	2	10	3	A	62	9.0	11.8	2.8	3100
5	6L	6R	2	18	3	A	58	11.8	16.9	5.1	2900
6	8L	6R	2	18	3	A	54	16.9	22.0	5.1	2700
7	9L	7R	2	18	3	A	50	22.0	27.1	5.1	2500
8	2L	2R	0	22	3	A	0	27.1	35.0	7.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	35.0	28.0	-7.0	0
2	8L	6R	2	18	3	A	54	28.0	22.9	-5.1	2700
3	6L	5R	3	18	3	A	90	22.9	15.3	-7.6	4500
4	5L	4R	1	18	3	A	32	15.3	12.8	-2.5	1600
5	4L	4R	2	14	3	A	66	12.8	8.9	-3.9	3300
6	2L	3R	1	14	3	A	36	8.9	7.0	-1.9	1800
7	2L	2R	0	14	3	A	0	7.0	0.0	-7.0	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2	1.02	1	1	1	1.69

