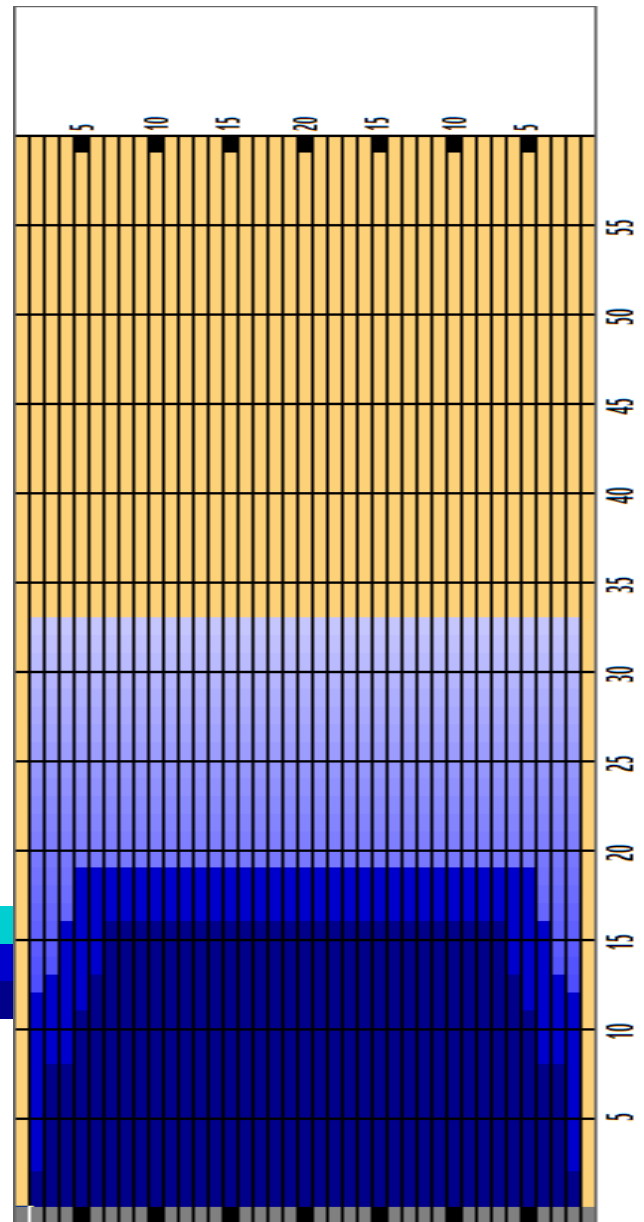


Oil Pattern Distance	33	Reverse Brush Drop	33	Oil Per Board	40 ul
Forward Oil Total	12.12 mL	Reverse Oil Total	5.44 mL	Volume Oil Total	17.56 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	A	111	0.0	2.8	2.8	4440
2	3L	3R	3	14	A	105	2.8	8.7	5.9	4200
3	5L	5R	1	18	A	31	8.7	11.2	2.5	1240
4	6L	6R	1	18	A	29	11.2	13.7	2.5	1160
5	7L	7R	1	22	A	27	13.7	16.8	3.1	1080
6	2L	2R	0	10	A	0	16.8	33.0	16.2	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	33.0	19.0	-14.0	0
2	5L	5R	1	22	B	31	19.0	15.9	-3.1	1240
3	4L	4R	1	18	B	33	15.9	13.4	-2.5	1320
4	3L	3R	1	14	B	35	13.4	11.5	-1.9	1400
5	2L	2R	1	14	B	37	11.5	9.6	-1.9	1480
6	2L	2R	0	14	A	0	9.6	0.0	-9.6	0



Cleaner Ratio Main Mix                    19:1      Forward

Cleaner Ratio Back End Mix            24:1      Reverse

Cleaner Ratio Back End Distance      59        Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

This Pattern read From Slot # 21 In Lane Machine

On 25/02/2020 4:44 pm

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.23	1	1	1	1	1.23

